

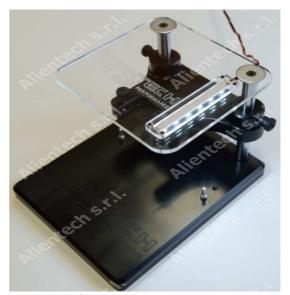
## Positioning frame

How to assemble and use the upper illumination deck

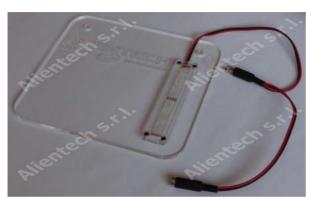




Positioning frame14P800ADBO



Positioning frame with upper illumination deck 14P800ADB1



Upper illumination deck 14P800ADB2



Programming probes 14P800ADB3



## How to assemble the upper illumination deck

## Material needed:

- Upper illumination deck
- 2 washers
- 2 Allen screws Ø 4 mm.
- 1 hex key Ø 4 mm. (not provided)
- 1 hex key Ø 5 mm. (not provided)
- 1. Remove the screws securing the adapter;



2. Lift up completely the adapter-holding plate;





3. Unscrew the Allen screws from the top plate of the frame, using a hex key. **Notice:** Use a hex key Ø 5 or Ø 4 depending on the screws on the frame..

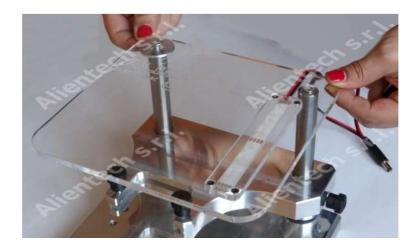


4. Remove the top plate from the frame;





- 5. Set the upper illumination deck, aligning the mounting holes;
- 6. Set a washer for each hole, making sure to keep the countersunk side of the washer upwards;



7. Tighten the Allen screws on the upper illumination deck, using the hex key Ø 4. **Notice:** The washer must be placed over the red/black power cord.

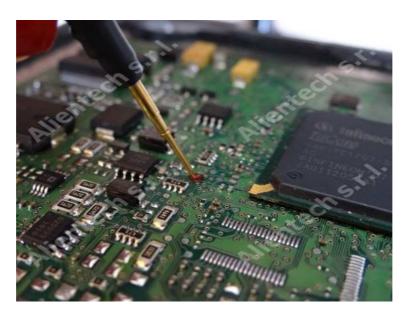


- 8. Lower the adapter-holding plate;
- 9. Screw back the screws to secure the adapter.



## How to use the positioning frame and the upper illumination deck

- 1. Set the ECU on the positioning frame;
- 2. Set the adapter into the compartment of the frame;
- 3. Place one or more programming probes on the programming pads, following the connection instructions provided in the manual of the family in use;



4. Wedge the programming probe under the deck;





5. Ease the wire of the probe into the connector of the adapter in use;



6. Lower the adapter on the ECU.

